



**COLOR TRIO**

**CREAM BLUSH WITH ISO JOJOBA™- 35** - A creamy blush with ISO JOJOBA™-35, which imparts moisturization and acts as a binder. JOJOBA OIL is used to disperse pigments.

**GLITTERING LIP TREATMENT WITH JOJOBA GLAZE® - LV** - A conditioning lip treatment containing JOJOBA GLAZE® - LV to provide cushion, slip and gloss. JOJOBA GLAZE® - LV is also very substantive on the skin for long-lasting moisturization.

**SHIMMERING LIP GLOSS WITH JOJOBA GLAZE® - LV** - A shimmering tinted gloss with JOJOBA GLAZE® - LV to enhance shine. JOJOBA GLAZE® - LV also facilitates the suspension of pigments at high temperatures, providing an even dispersion of color upon application.

INCI NAME	TRADE NAME	CREAM BLUSH	GLITTERING LIP TREATMENT	SHIMMERING LIP-GLOSS
<b>Phase A</b>				
Hydrogenated Polyisobutene	Sophim MC – 30 <sup>1</sup>	27.90		
Silica	Aerosil R812 <sup>2</sup>	2.10		
<b>Simmondsia Chinensis (Jojoba) Seed Oil (and) Ethylene/Propylene/Styrene Copolymer (and) Butylene/Ethylene/Styrene Copolymer</b>	<b>JOJOBA GLAZE® – LV<sup>3</sup></b>		<b>80.00</b>	<b>80.00</b>
Polythylene	AC 617 Polyethylene <sup>4</sup>		2.00	15.20
Ozokerite	Ozokerite SP1020P <sup>10</sup>		5.00	
Polybutene	Parapol 950 <sup>11</sup>		10.00	
Tocopheryl Acetate	Vitamin E Acetate <sup>12</sup>		1.00	
<b>Phase B</b>				
<b>Simmondsia Chinensis (Jojoba) Butter</b>	<b>ISO JOJOBA™ 35<sup>3</sup></b>	<b>20.00</b>		
Ethylene/Vinyl Acetate Copolymer	AC400 Copolymer <sup>4</sup>	5.00		
C20 – 40 Alcohols	Performacol 425 Alcohol	1.00		
Microcrystalline Wax	Microwax 1275W <sup>5</sup>	5.00		
Octyldodecanol	Eutanol G <sup>6</sup>	11.50		
Glitter	Crystalina 300 Mix .008 Hex <sup>13</sup>		2.00	
<b>Phase C</b>				
Silica (and) Mica	Micronasphere M <sup>7</sup>	12.50		
Nylon – 12	Orgasol 2002D Nat Cos <sup>8</sup>	12.50		
<b>Phase D</b>				
Pigment Dispersion #A4097	See below	1.00		1.60
Mica (and) Titanium Dioxide (and) Iron Oxide	Timiron MP-29 Sun Gold Sparkle <sup>7</sup>	1.50		3.20
		100.00	100.00	100.00
<b>Pigment Dispersion #A4097 (rollermilled)</b>				
<b>Simmondsia Chinensis (Jojoba) Seed Oil</b>	<b>JOJOBA OIL COLORLESS<sup>3</sup></b>	<b>55.00</b>		
D&C Red 7 Calcium Lake	C19-011 D&C Red 7 Ca Lake <sup>9</sup>	10.00		
D&C Red 6 Barium Lake	C19-012 D&C Red 6 Ba Lake <sup>9</sup>	18.00		
Iron Oxides	C33-134 Black <sup>9</sup>	4.00		
Titanium Dioxide	C47-056 Titanium Dioxide <sup>9</sup>	13.00		
		100.00		

**~ GLOSS ENHANCING ~ MOISTURIZING ~ STRUCTURE ~ SUSPENSION ~**

ISO JOJOBA™ 35 and JOJOBA GLAZE® – LV are trademarks of Desert Whale Jojoba Company, Inc.

This information is based on our present state of knowledge. No warranty is expressed or implied as to the use or application of this product.

The suitability and safety of the final formulation should be confirmed in all respects by appropriate evaluation.



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**PROCEDURE - Cream Blush with Iso Jojoba™ 35**

Combine phase A by adding silica to Sophim incrementally with homogenizer until well dispersed. Add phase B to phase A with lightening, then begin heating to 95-100C. Add phase C with lightening, removing from heat temporarily if necessary to increase shear. Add phase D to shade. Pour at 75C into warmed pans.

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**PROCEDURE - Glittering Lip Treatment with Jojoba Glaze® - LV**

Heat phase A to 90C with lightening, until clear. Add phase B to shade with lightening. Pour at 90C into warmed pans. Heat gun surface.

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**PROCEDURE - Shimmering Lip-Gloss with Jojoba Glaze® - LV**

Heat phase A to 90C with lightening, until clear. Add phase D to shade with lightening. Pour at 90C into warmed pans. Heat gun surface.

**SUPPLIERS**

<sup>1</sup> Tri-K

<sup>2</sup> DeGussa

<sup>3</sup> Desert Whale Jojoba Co.

<sup>4</sup> Honeywell

<sup>5</sup> Ross

<sup>6</sup> Cognis

<sup>7</sup> EMD Chemicals

<sup>8</sup> Lipo

<sup>9</sup> Sun Chemical

<sup>10</sup> Strahl & Pitsch

<sup>11</sup> Strahl & Pitsch

<sup>12</sup> Ruger

<sup>13</sup> Meadowbrook Inventions, Inc.

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