



**CREAM BLUSH WITH ISO JOJOBA™ 35**

A creamy blush with **ISO JOJOBA™ 35**, which imparts moisturization and acts as a binder. **JOJOBA GLAZE® – LV** is used to disperse pigments, allowing for suspension at high temperatures.

<b>INCI NAME</b>	<b>TRADE NAME</b>	<b>WT. %</b>
<b>Phase A</b>		
Hydrogenated Polyisobutene	Sophim MC – 30 <sup>1</sup>	27.90
Silica	Aerosil R812 <sup>2</sup>	2.10
<b>Phase B</b>		
<b>Simmondsia Chinensis (Jojoba) Butter</b>	<b>ISO JOJOBA™ 35</b> <sup>3</sup>	<b>20.00</b>
Ethylene/Vinyl Acetate Copolymer	AC400 Copolymer <sup>4</sup>	5.00
C20 – 40 Alcohols	Performacol 425 Alcohol	1.00
Microcrystalline Wax	Microwax 1275W <sup>5</sup>	5.00
Octyldodecanol	Eutanol G <sup>6</sup>	11.50
<b>Phase C</b>		
Silica (and) Mica	Micronasphere M <sup>7</sup>	12.50
Nylon – 12	Orgasol 2002D Nat Cos <sup>8</sup>	12.50
<b>Phase D</b>		
Pigment Dispersion #A2065	See below	1.00
Mica (and) Titanium Dioxide (and) Iron Oxide	Timiron MP-29 Sun Gold Sparkle <sup>7</sup>	1.50
		100.00
<b>Pigment Dispersion #A2065 (rollermilled)</b>		
<b>Simmondsia Chinensis (Jojoba) Seed Oil (and) Ethylene/Propylene/Styrene Copolymer (and) Butylene/Ethylene/Styrene Copolymer</b>	<b>JOJOBA GLAZE® - LV</b> <sup>3</sup>	<b>55.00</b>
D&C Red 7 Calcium Lake	C19-011 D&C Red 7 Ca Lake <sup>9</sup>	10.00
D&C Red 6 Barium Lake	C19-012 D&C Red 6 Ba Lake <sup>9</sup>	18.00
Iron Oxides	C33-134 Black <sup>9</sup>	4.00
Titanium Dioxide	C47-056 Titanium Dioxide <sup>9</sup>	13.00
		100.00

**Procedure**

Combine phase A by adding silica to Sophim incrementally with homogenizer until well dispersed. Add phase B to phase A with lightening, then begin heating to 95-100C. Add phase C with lightening, removing from heat temporarily if necessary to increase shear. Add phase D to shade. Pour at 75C into warmed pans.

**Suppliers**

- <sup>1</sup> Tri-K
- <sup>2</sup> DeGussa
- <sup>3</sup> Desert Whale Jojoba Co.
- <sup>4</sup> Honeywell
- <sup>5</sup> Ross
- <sup>6</sup> Cognis
- <sup>7</sup> EMD Chemicals
- <sup>8</sup> Lipo
- <sup>9</sup> Sun Chemical

**~ DISPERSION ~ MOISTURIZING ~ STRUCTURE ~ SUSPENSION ~**

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